



# DDFA Midyear Review

## Large-Scale Demonstration and Deployment of Hot Cells at the West Valley Demonstration Project

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## Purpose

- To select, demonstrate and deploy mature technologies that can measurably reduce high risk and high cost baselines on D&D of hot cells within the DOE complex.



# Goals

- Identify enabling technologies
- Identify technologies that can:
  - ◆ Reduce implementation costs
  - ◆ Shorten schedules
  - ◆ Enhance safety
  - ◆ Decrease mortgage costs



# Background

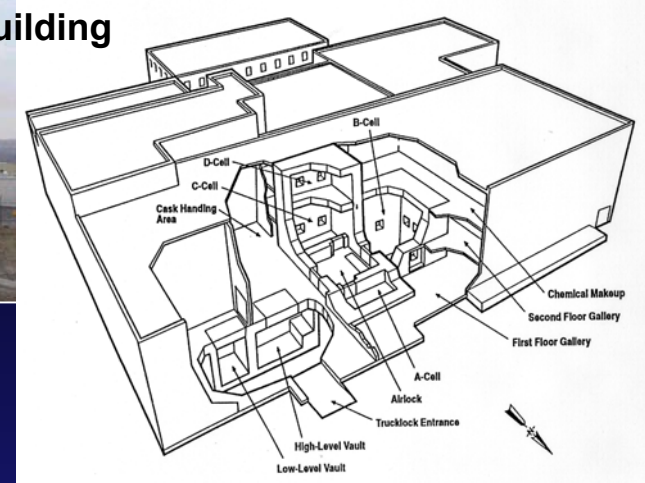
- West Valley Demonstration Project in West Valley, New York
  - ◆ Nuclear Fuel Reprocessing Facility
    - ◆ Process Mechanical Cell (270 R/hr) – fuel rods chopped into 2 inch pieces
    - ◆ General Purpose Cell (650 R/hr) – chopped fuel and empty fuelhulls collected
    - ◆ Extraction Cells 1 and 2 (6 R/hr) – dissolved fuel is separated into Pu and U
    - ◆ Fuel Receiving and Storage area (2 R/hr) – pool for storing spent fuel and dry cell for water treatment system



# Background

- Battelle Columbus Laboratories  
Decommissioning Project in West Jefferson, Ohio
  - ◆ Nuclear research on reactor studies and fuel burnup
    - ◆ Hot cell facility containing 5 hot cells (600 R/hr)
    - ◆ Packaging remote handled TRU waste
    - ◆ Cleaned and removed 150,000 gallons of spent fuel pool water

# Background



## ■ Hanford in Richland, Washington

### ◆ 324 Building

- ◆ Houses radiochemical and radiochemical hot cells (A-D) and shielded material facility hot cells
- ◆ B Cell - approximately 70M curies and dose rates as high as 2000 R/hr
- ◆ Accelerated closure schedule

### ◆ 327 Building

- ◆ Shielded laboratories/hot cells (9) for examination of irradiated fuels and materials
- ◆ Accelerated closure schedule



327 Building

# Scope of Project

- ◆ Decontaminating equipment and surfaces
- ◆ Conducting in-situ characterization
- ◆ Handling and retrieving equipment and materials
- ◆ Size reducing equipment and materials
- ◆ Viewing in-cell areas
- ◆ Applying fixatives to contaminated surfaces
- ◆ Dismantling structures



*Strippable coating was used in the Process Mechanical Cell Crane Room to prepare for future work.*

# Demonstration Selection Process

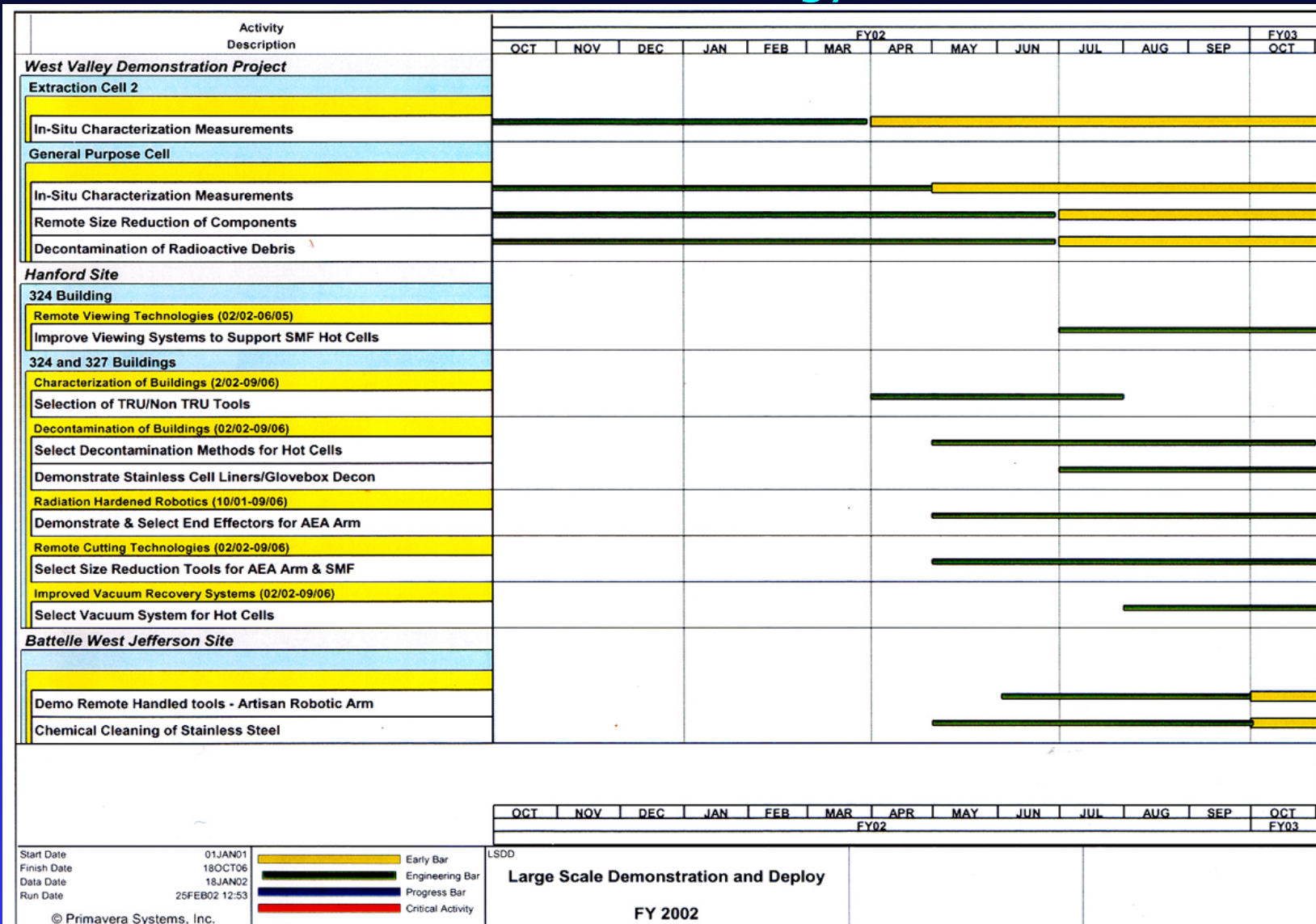
- Step 1: Develop screening criteria and selection process
- Step 2: Identify interested vendors capable of providing qualified technologies for demonstration
- Step 3: Request proposal for cost information from list of selected vendors
- Step 4: Award subcontract to selected vendors



<u>M i l e s t o n e s</u>	<u>B a s e l i n e   D a t e</u>	<u>A c t u a l D a t e</u>
H o l d I T K i c k o f f M e e t i n g	O c t . 3 0 , 2 0 0 1	O c t . 1 0 , 2 0 0 1
E s t a b l i s h T e c h n o l o g y S c r e e n i n g F o r m s & C r i t e r i a	N o v . 3 0 , 2 0 0 1	N o v . 1 2 , 2 0 0 1
E s t a b l i s h W e b P a g e	J a n . 3 1 , 2 0 0 2	J a n . 2 5 , 2 0 0 2
P o s t e d F e d B i z O p p s A n n o u n c e m e n t a n d S e n t O u t R F I t o V e n d o r s	J a n . 2 3 , 2 0 0 2	J a n . 2 9 , 2 0 0 2

# Integrated Schedule

## Site Activities and Related Technology Needs Schedule



# Demonstration Projections for FY 2002

	WVDP			Hanford			West Jefferson		
	# of Demos	Cost per Demo	Total Cost	# of Demos	Cost per Demo	Total Cost	# of Demos	Cost per Demo	Total Cost
Decontamination							1	\$100K	\$100K
Characterization	1	\$200K	\$200K						
Remote Handling and Retrieval							1	\$200K	\$200K
Size Reduction	1	\$50K	\$50K						
Remote Viewing	1	\$200K	\$200K	1	\$100K	\$100K			
Application of Fixatives									
Dismantlement									
<b>TOTAL</b>	<b>3</b>		<b>\$450K</b>	<b>1</b>		<b>\$100K</b>	<b>2</b>		<b>\$300K</b>

**FY02 TOTALS = \$850K (Demonstrations) + \$150K (Integrating Contractor Team) + \$300K (Project Admin.) = \$1.3M**

# Integrated Schedule

Sequence of Key Steps to Identify and Perform FY02 Demonstration

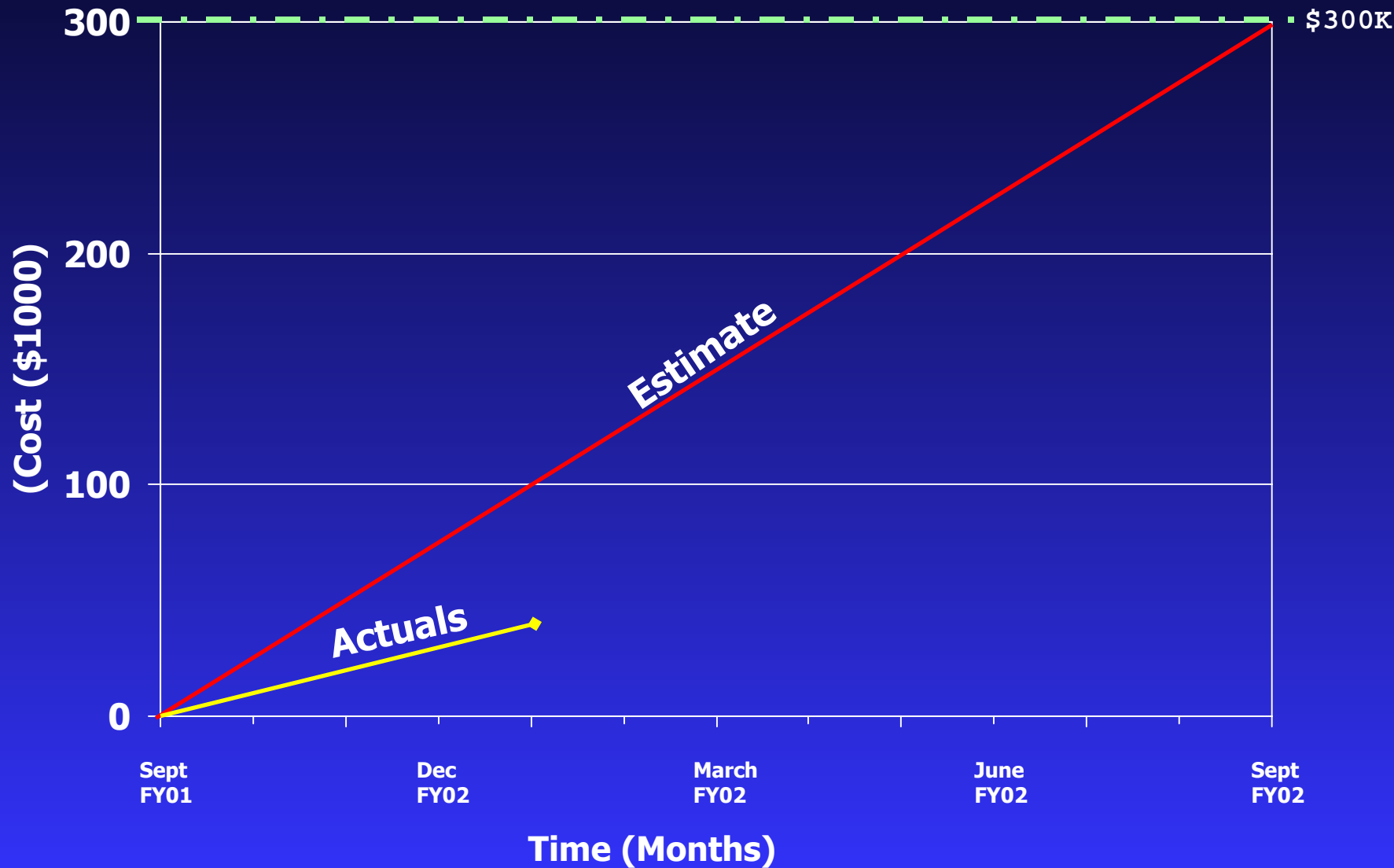


## Cost

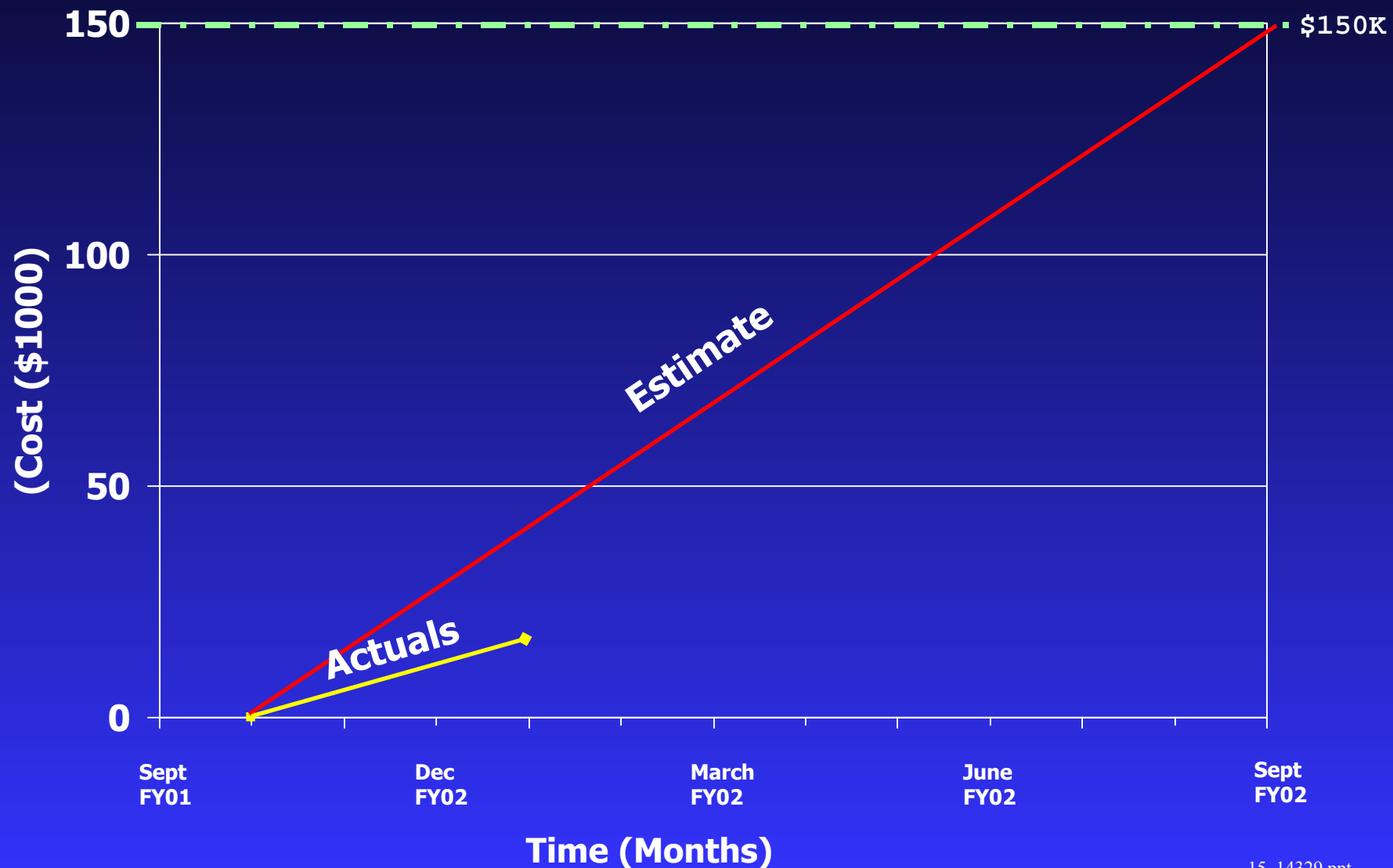
- Available Funding to Date \$1.3M
- Performance Through January 2002 :
  - ✓ Budgeted Cost of Work Scheduled \$91K
  - ✓ Budgeted Cost of Work Performed \$93K
  - ✓ Actual Cost of Work Performed \$63K
- Project Outyear Funding \$3.0M
- Expected Spending in FY 2002 \$1.3M



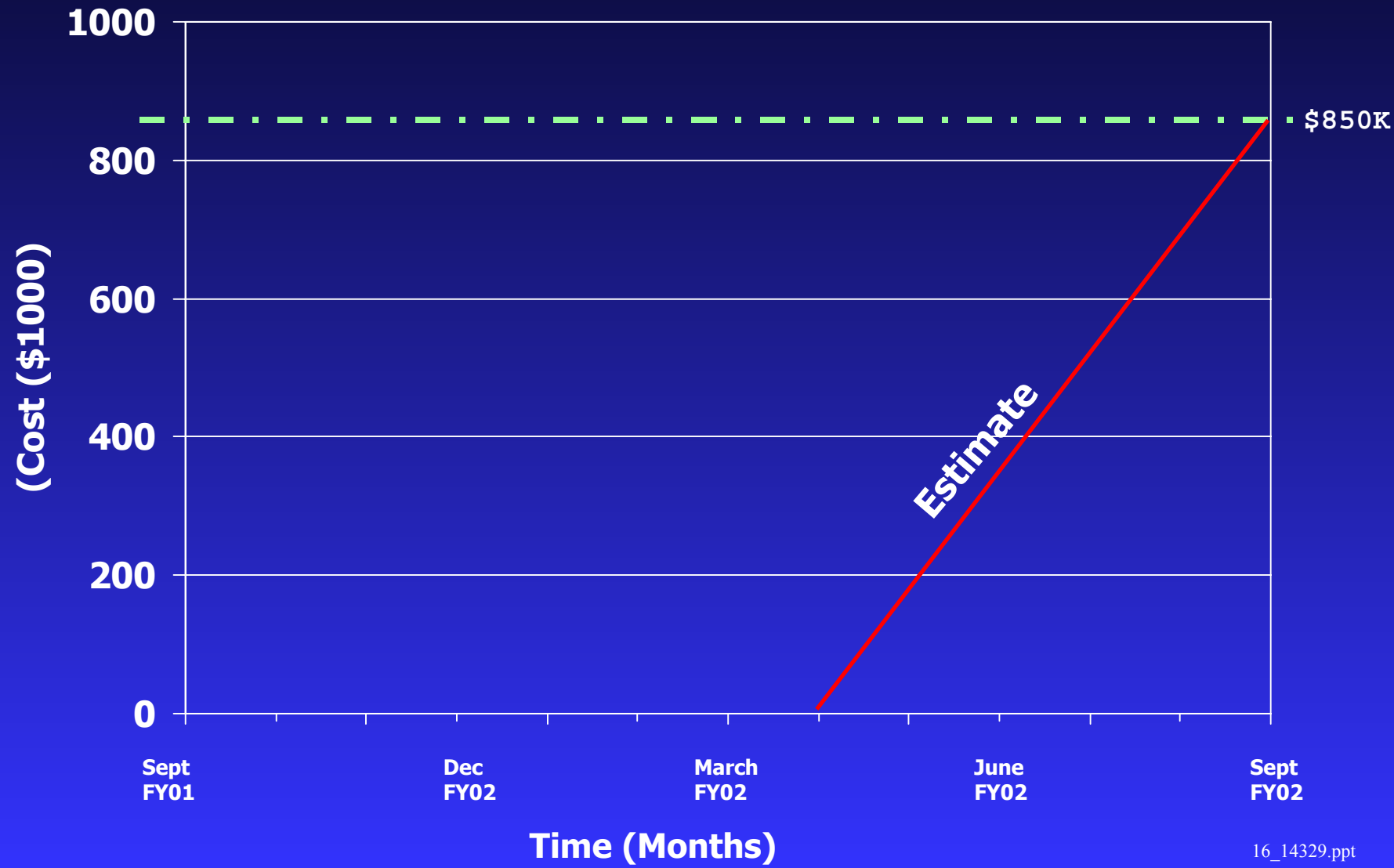
# Actual Vs Estimated Costs Through FY 2002 for Project Management and Administration



# Actual Vs Estimated Costs Through FY2002 for Integrating Contractor Teams



# Actual Vs Estimated Costs Through FY2002 for Demonstrations



# Planned Activities

- Obtain Long-List of Vendors Interested
- Perform Screening and Selection Evaluation
- Determine Short-List of Vendors
- Request proposals from Short-List Vendors
- Identify Vendors to Perform Demonstrations
- Develop Test Plan, Work Documents, and TSDS

# New Technologies vs. Baseline (Expected Benefit)

- Cost comparisons may be difficult due to lack of baseline metrics
- Expect demonstrations biased towards enabling technologies
- Contamination of vendor equipment
- Cost per demonstration high due to remote, high risk applications



# Closing

- First time for LSDDP
- Strong program
- Poised and ready

